

Specification



JU6500V-4650

JUPITER 5 Series: Two-Platen Servo-Hydraulic



Clamping Unit		JU6500V
Clamping Force	kN	6500
	US Tons	731
Mold Opening Stroke (Min/Max)	mm	1350/800
	in.	53.15/31.5
Minimum Mold Height	mm	400
	in.	15.75
Maximum Mold Height	mm	950
	in.	37.4
Maximum Daylight	mm	1750
	in.	68.9
Distance Between Tie-Bars (HXV)	mm	1040×910
	in.	40.94×35.83
Platen Dimensions (HXV)	mm	1400×1350
	in.	55.12×53.15
Ejector Stroke	mm	250
	in.	9.84
Ejector Force	kN	110
	US Tons	12
Maximum Mold Weight*	t	9.5
	lbs.	20944

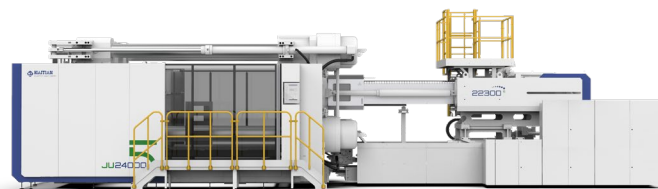
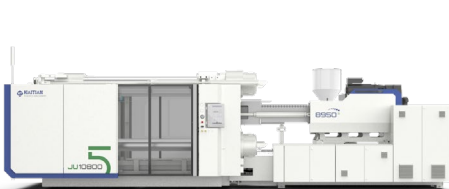
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Injection Unit		4650		
Screw & Barrel Designation		A	B	C
Screw Diameter	mm	80	85	90
	in.	3.15	3.35	3.54
Screw L/D Ratio	L/D	23.4	22	20.8
Injection Volume (theoretical)	cm ³	2211	2496	2799
	cu.in.	134.92	152.32	170.81
Injection Weight (PS)	g	2012	2272	2547
	oz.	70.97	80.14	89.84
Injection Rate (PS)	g/s	525	593	665
	oz./s	18.52	20.92	23.46
Injection Pressure	MPa	181	160	143
	psi	26252	23206	20740
Injection Pressure (max)*	MPa	208	185	165
	psi	30168	26832	23931
Plasticizing Rate (GPPS)	g/s	80.2	88.7	101
	oz./s	2.83	3.13	3.56
Plasticizing Rate (HDPE)	g/s	119.7	132.9	150.2
	oz./s	4.22	4.69	5.30
Screw Speed	rpm	200	200	200



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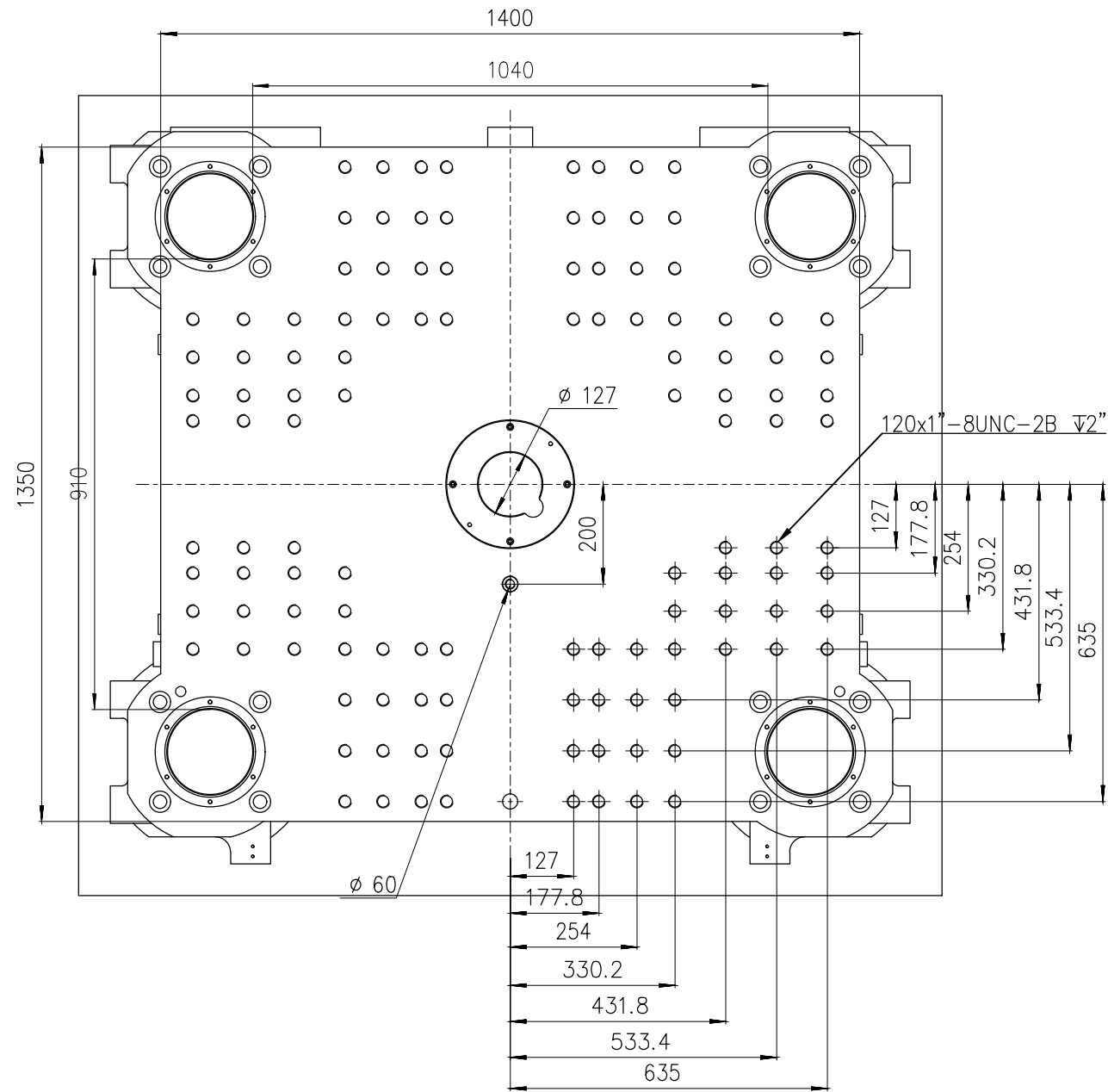
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JUPITER 5 Series: Two-Platen Servo-Hydraulic

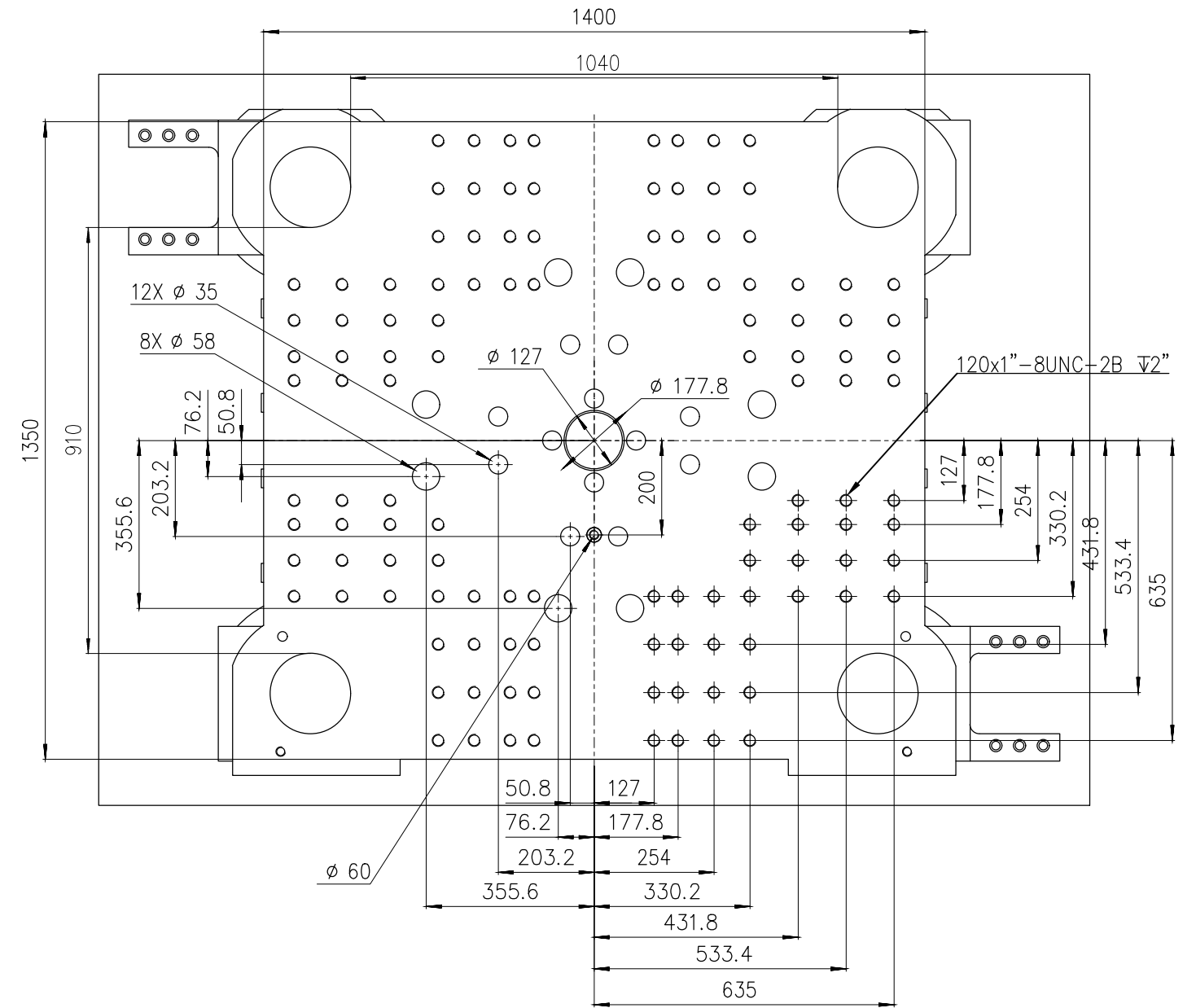
Other		
Pump Motor Power	kW	75
Heater Power	kW	48
Machine Dimension (LxWxH)	m	8.05×2.58×2.90
	in.	317×102×114
Machine Weight	t	25
	lbs.	55116
Hopper Capacity	kg	100
	lbs.	220
Oil Tank	l	510
	gal	135

*NOTE:

1. Injection Pressure (max) uses the machine's regeneration oil circuit to increase the injection pressure. This function will reduce injection control and repeatability. The standard "Injection Pressure" specification is the maximum injection pressure in a normal operating mode.
2. Moving platen max mold weight is 2/3 of total max mold weight.
3. Electric screw drive (screw rotate) is standard for injection units under 11500. For injection units 11500 and above electric screw drive is optional.
4. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.
5. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.



Fixed Platen



Moving Platen



Absolute Haitian Corporation
33 Southgate St. Worcester, MA
T: +1 508-792-4305
www.absolutehaitian.com

Title: JUV 6500 Fixed & Moving Platens Drawing

Machine Model: JUV 6500
Machine Serial Number:
Machine Tonnage:

Sheet: 1 of 1

Drawn By: Harry Date: 1/9/2024
Chkd By: LEON XIE Date: 1/9/2024

Revision	Date:	Drawing #:	NOT TO SCALE	Size: 11 X 17 "B"
Rev #: 1				Units: mm / [in]
Rev #: 2				Material:
Rev #: 3				Part:
Rev #: 4				Part:
Rev #: 5				Part:

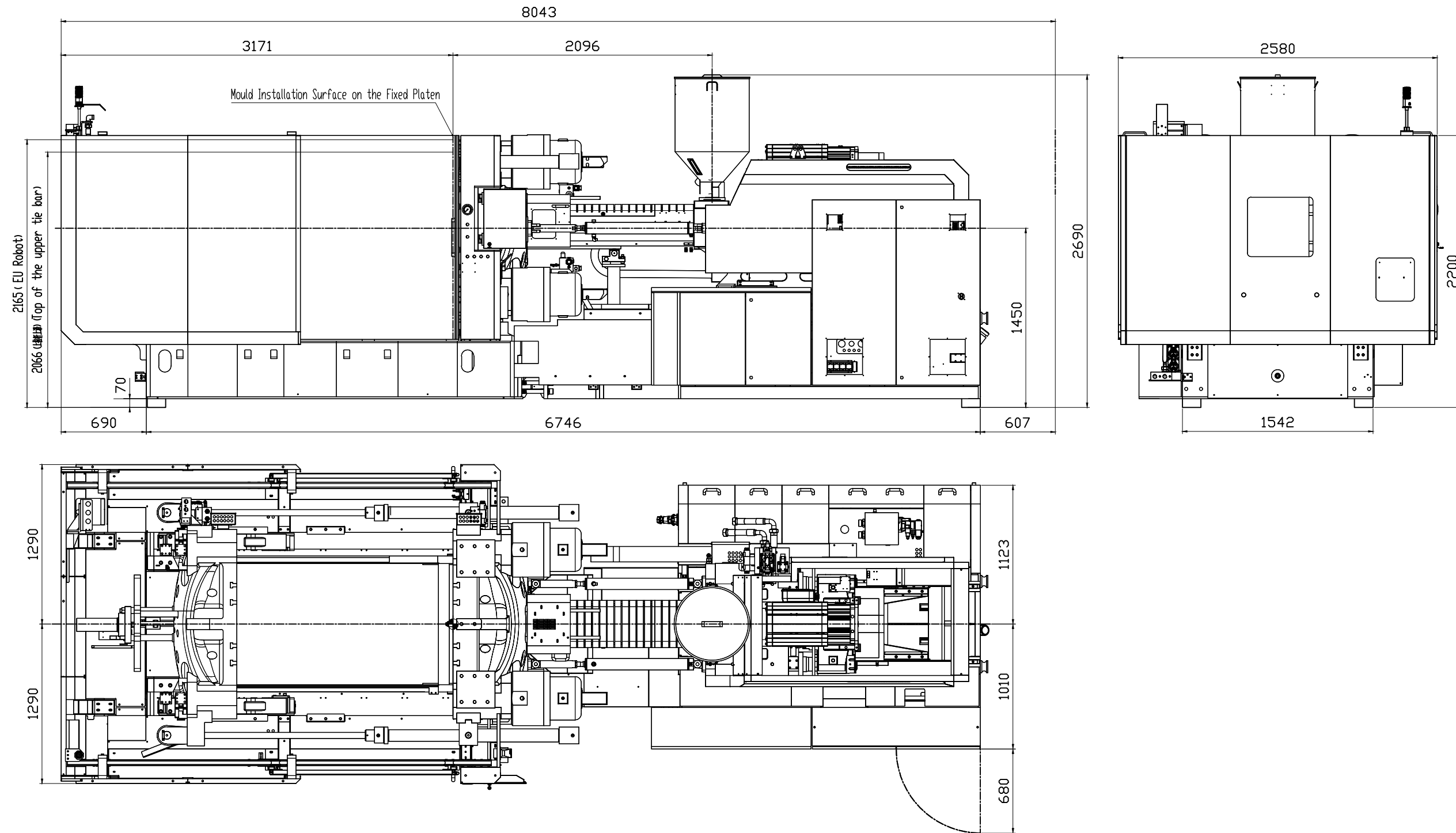
PLEASE READ:

The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in accordance with the facility requirements for space, part clearance, overhead clearance, or any other interference. By signing this document, the customer accepts full responsibility for this design and application.

Customer:

Customer Approval:
Authorized Signature

Notes:



Absolute Haitian Corporation
 33 Southgate St. Worcester, MA
 T: +1 508-792-4305
 www.absolutehaitian.com

Title: JU V 6500-4650 Layout Drawing

Machine Model: JU V 6500-4650
 Machine Serial Number:
 Machine Tonnage:

Sheet: 1 of 1

Drawn By: Harry Date: 3/21/2024
 Chkd By: LEON XIE Date: 3/21/2024

Revision Date: Drawing #: Layout

Rev #:	Date:	Drawing #:	Layout
Rev #:			
Rev #:			
Rev #:			
Rev #:			

NOT TO SCALE Size: 11 X 17 "B"

Units: mm / [in]
 Material:
 Part:
 Part:
 Part:
 Part:

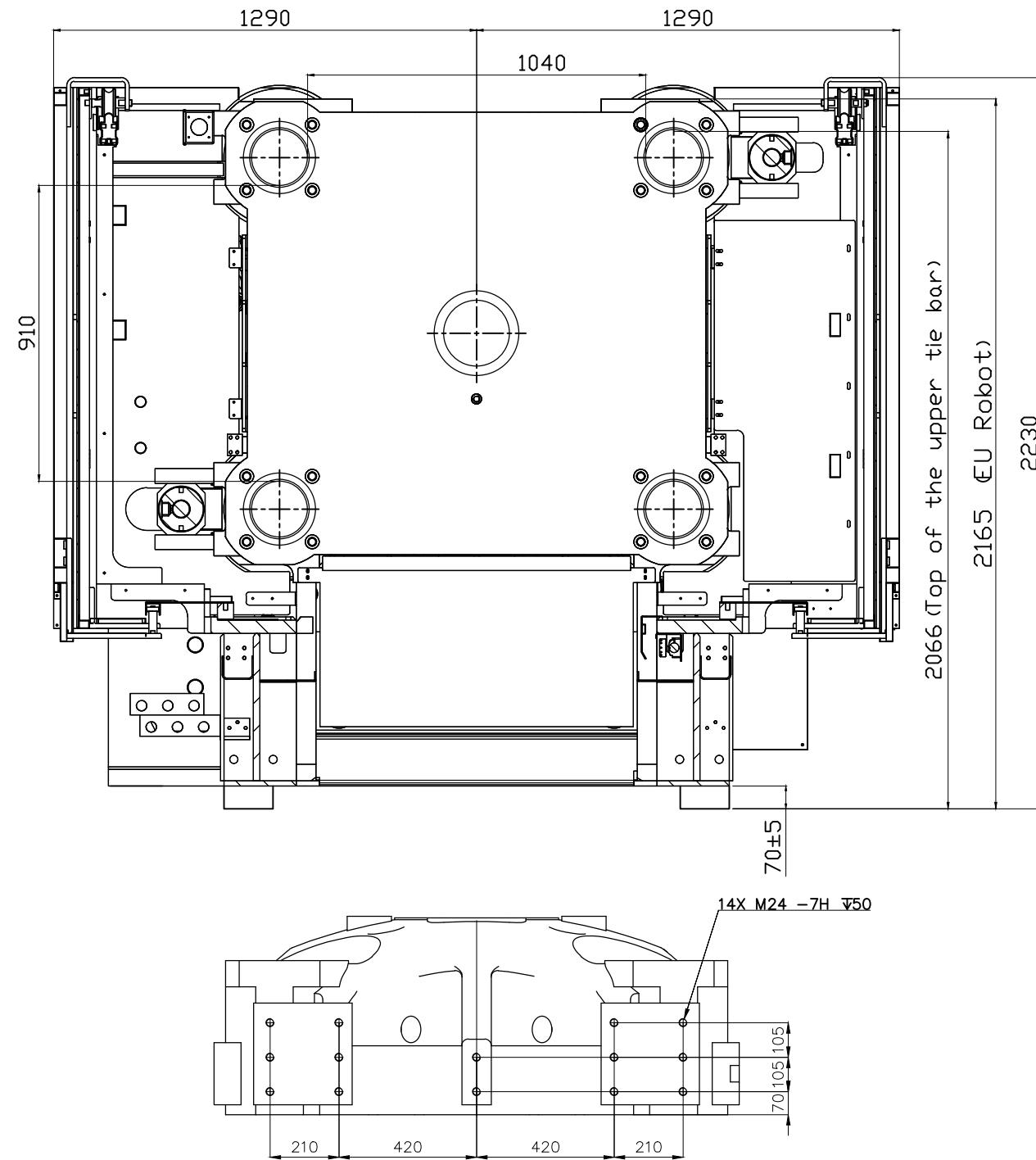
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Title: JU V 6500-4650 Robot Mounting Drawing			Sheet: 1 of 1	
Machine Model: JU V 6500-4650			Drawn By: Harry	Date: 4/9/2024
Machine Serial Number:			Chkd By: LEON XIE	Date: 4/9/2024
Machine Tonnage:			NOT TO SCALE	Size: 11 X 17 "B"
Revision	Date:	Drawing #: Robot Mounting	Units: mm / [in]	
Rev #: 1			Material:	
Rev #: 2			Part:	
Rev #: 3			Part:	
Rev #: 4			Part:	
Rev #: 5			Part:	

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