Specification

ZE900V-160

ZERES 5 Series: Electric with Integrated Hydraulics



Clamping Unit		ZE900 V
Clamping Force	kN	900
	US Tons	101
Mold Opening Stroke	mm	320
	in.	12.6
Minimum Mold Height	mm	150
	in.	5.91
Maximum Mold Height	mm	410
	in.	16.14
Maximum Daylight	mm	730
	in.	28.74
Distance Between Tie-Bars (HXV)	mm	420x420
	in.	16.54x16.54
Platen Dimensions (HXV)	mm	580x580
	in.	22.83x22.83
Minimum Mold Size	mm	270x270
	in.	10.63x10.63
Ejector Stroke	mm	80
	in.	3.15
Ejector Force	kN	24.5
	US Tons	3

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Injection Unit			160	
Screw & Barrel Designation		А	В	С
Screw Diameter	mm	26	28	30
	in.	1.02	1.10	1.18
Screw L/D Ratio	L/D	22	21	19
Injection Volume (Theoretical)	cm3	58	67	77
	cu.in.	3.54	4.09	4.70
Injection Weight (PS)	g	52	61	70
	OZ.	1.83	2.15	2.47
Injection Pressure	MPa	260	220	192
	psi	37710	31908	27847
Holding Pressure	MPa	160	138	120
	psi	23206	20015	17405
Screw Speed	rpm	400	400	400
Plasticizing Rate (GPPS)	g/s	8.8	11	13
	oz./s	0.31	0.39	0.46
Nozzle Contact Force	kN	26	26	26
	US Tons	3	3	3
Injection Unit			160	
Injection Speed	mm/s		200	
	in./s		7.87	
Injection Rate (PS)	g/s	92	107	123
	oz./s	3.25	3.77	4.34
Injection Unit			160h	
Injection Speed	mm/s		350	
	in./s		13.78	
Injection Rate (PS)	g/s	162	188	216
	oz./s	5.71	6.63	7.62
Injection Unit			160hs	
Injection Speed	mm/s		500	
	in./s		19.69	
Injection Rate (PS)	g/s	231	268	308
	oz./s	8.15	9.45	10.86

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Specification

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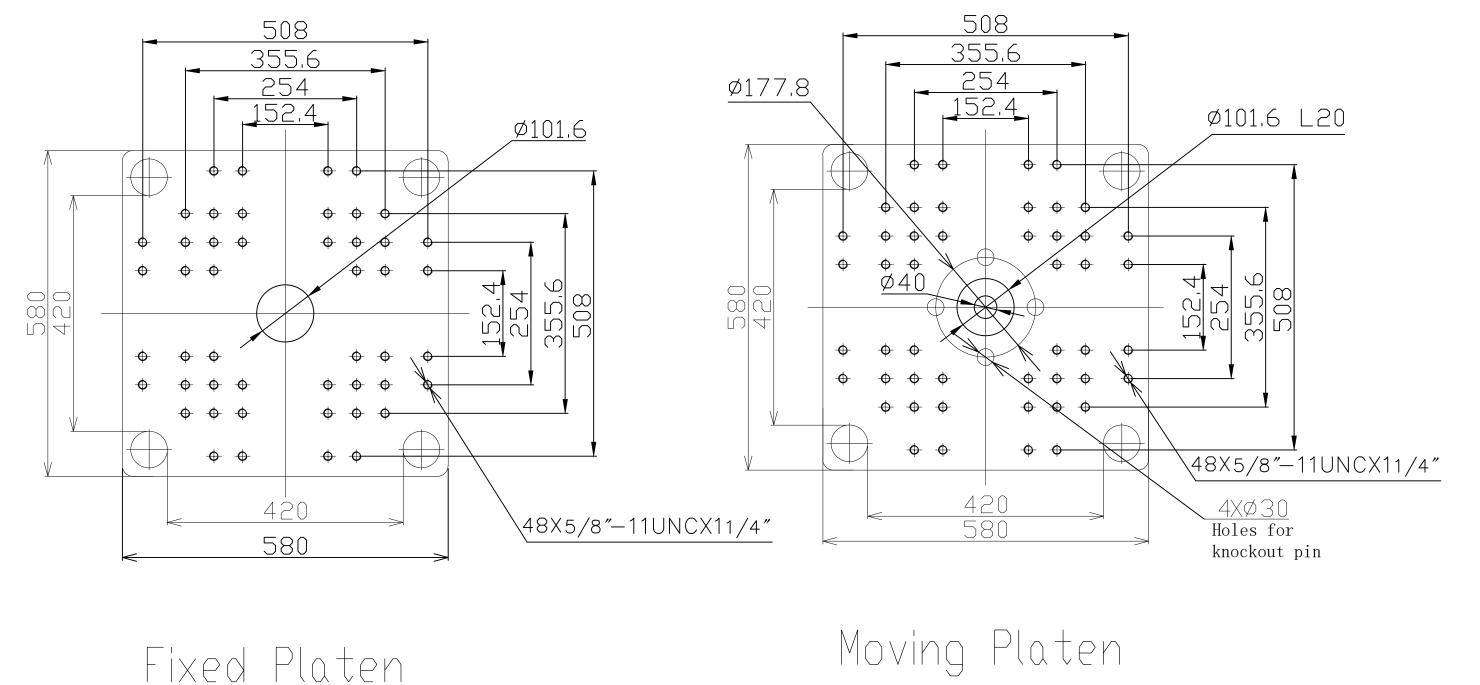
Other				
Connection Power	kW/A	160:14/24		
			160h:18/30	
			160hs:24/41	
Heating Power	kW	7.5 7.5 7.5		
Machine Dimension	m	4.33x1.23x2.03		
	in.		170x48x80	
Machine Weight	t	3.79		
	lbs.	8356		
Hopper Capacity (OP)	I	15		
	gal		4	
Oil Pressure	MPa	17.5		
	psi		2538	
Oil Flow	l/min		35	
	gal/min		9	
Oil Tank	1		47	
	gal		12	

*NOTE:

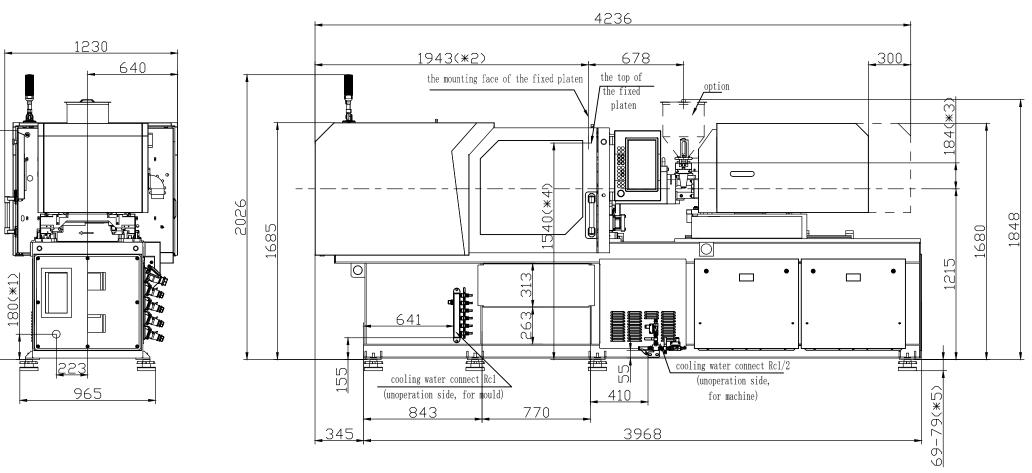
- 1. Machine dimensions and weights are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.
- 2. Power requirements are based on the international standard configuration and are for reference only. Any options or country specific requirements will affect this. Contact Absolute Haitian service department for machine specific information.

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	Title: ZE/V	/EV 900 Fixed &	& Moving Platens Drawing			PLEASE READ:		Notes:	
ABSOLUTE Machine Model: ZE/VEV 900 Machine Serial Number: Machine Tonnage:		Drawn By: Horry Date: 1/9/2024		The designs on this drawing were validated using machine manufacturer's drawings and/or information supplied by Absolute or the customer. It is the responsibility of the customer to review and confirm that all dimensions are consistent with the application intended and in					
								Chkd By:LEON XI	E Date: 1/9/2024
			Revision	Date:	Drawing #:	NOT TO SCALE	Size: 11 X 17 "B"		
	Rev #: 1				Units: mm / [in]	design and application.			
Absolute Haitian Corporation	Rev #: 2			Material:					
33 Southgate St. Worcester, MA	Rev #: 3				Part:	Customer:	Customer Approval:		
T:+1 508-792-4305 www.absolutehaitian.com	Rev #: 4				Part: Part:		Authorized Signature		
	Rev #: 5				Part: Part:				

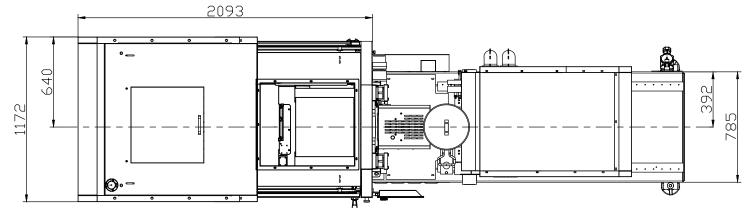


*1 Power in

1629

Current and Power Cable are shown in the Main Power Supply Circuit

- *2 To the mounting face of the fixed platen
- *3 To the face of Hopper fixing platform
- *4 To the top of the fixed platen
- *5 Vibration dumping support



	Title: ZE V 900-160 Layout Drawing						PLEASE READ:		
Machine Model: ZE V 900-160			Sheet: 1 of 1		The designs on this drawing were validated using machine manufacturer's drawings and/or				
ABSOLUTE		Drawn By: Harry	By: Harry Date: 3/22/2024 information supplied by Absolute or the customer. It is the responsibility of the customer treview and confirm that all dimensions are consistent with the application intended and i						
			Chkd By:LEON XIE	Date: 3/22/2024	accordance with the facility requirements for space, part clearance, overhead clearance, or any				
	Revision	Date:	Drawing #: Layout	NOT TO SCALE	Size: 11 X 17 "B"	other interference. By signing this document, the customer accepts full responsibility for this			
	Rev #: 1				Units: mm / [in]	design and application.			
Absolute Haitian Corporation	Rev #: 2				Material:				
33 Southgate St. Worcester, MA	Rev #: 3				Part:	Customer:	Customer Approval:		
T:+1 508-792-4305 www.absolutehaitian.com	Rev #: 4				Part: Part:		Authorized Signature		
	Rev #: 5				Part: Part:				

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PLEASE READ:

Title: ZE V 900 Robot Mounting Drawing			
Machine I Machine S Machine T	Model: ZE V 900 Serial Number: Fonnage:		
Revision	Date:	Drawing #: Rob	

Machine Model: ZE V 900 Machine Serial Number: The designs on this drawing were validated using machine manufacturer's drawings Sheet: 1 of 1 information supplied by Absolute or the customer. It is the responsibility of the custo Drawn By: Harry Date: 4/9/2024 Machine Tonnage: review and confirm that all dimensions are consistent with the application intended Chkd By:LEON XIE Date: 4/9/2024 accordance with the facility requirements for space, part clearance, overhead clearance Revision Date: other interference. By signing this document, the customer accepts full responsibility NOT TO SCALE Size: 11 X 17 "B" Drawing #: Robot Mounting design and application. Rev #: 1 Units: mm / [in] Rev #: 2 Material: Absolute Haitian Corporation Part: Part: Part: Part: Part: Part: Part: Part: Rev #: 3 33 Southgate St. Worcester, MA Customer: Customer Approval: T:+1 508-792-4305 Rev #: 4 uthorized Signature www.absolutehaitian.com Rev #: 5

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